



## S1954 CardTape

**CardTape S1954/00** is an adhesive tape that is excellent for applications where the tag is to be permanently fixed. The Card tape is used for mounting TagMaster ID-tags in car windscreens and on most other hard and flat surfaces. Examples of these are painted metal and plastic materials. Both heavy duty ID-tags (i.e. S1450 ) and standard, 3mm ID-tags (i.e. S1251) can be mounted using the CardTape. It is very difficult to remove the ID-tag from the surface once it is mounted with the CardTape, which sometimes is desirable for preventing theft.

### HOW TO MOUNT THE ID-TAG USING CARDTAPE

1. Clean the surface of the tag to be bonded\*.
2. Remove the white paper sheet of the CardTape and apply the tape to the surface of the tag. Do not touch the sticky surface with your fingers.
3. Press on the tape to achieve better adherence, preferably with a hard roller of some kind.
4. Clean the inside of the car window, or mounting surface where the tag is to be placed\*.
5. Remove the red plastic protection sheet from the CardTape.
6. Place the tag on the mounting surface and press firmly.
7. Maximum adherence is reached after 72 hours. This time can be decreased if the material is heated up to approximately 70° (158 °Fh) for 1 hour.

### \* CLEANING THE SURFACE

Most substrates are best prepared by cleaning with a 50:50 mixture of isopropyl alcohol and water prior to applying the CardTape.

### CARDTAPE MECHANICAL DATA

<b>Weight</b>	4.6 grams (0.16 Oz)
<b>Dimensions</b>	83x45x1 mm (3.27x1.77x0.04 In)
<b>Colour</b>	Clear/transparent
<b>Applying temperature, recommended</b>	21°C to 38°C (70°F to 100°F)
<b>Applying temperature, minimum</b>	10°C (50°F)
<b>In-use temperature range</b>	<i>Short term (minutes, hours)</i> 149°C (300°F) <i>Long term (days, weeks)</i> 93°C (200°F) <i>Minimum</i> -35°C (-31°F)

### ENVIRONMENT

The CardTape is ideal for use in both interior and exterior bonding applications. In many situations, it can replace rivets, spot welds, liquid adhesives and other permanent fasteners. The CardTape has excellent durability and excellent solvent and moisture resistance.

Note: The CardTape should be thoroughly evaluated by the user under actual use conditions with intended substrates to determine whether the tape is fit for a particular purpose and suitable for user's method of application, especially if the expected use involves extreme environmental conditions.

### THIS DOCUMENT

The information in this document is subject to change without prior notice.